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 Group Art Unit: 3765
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FIG. 1

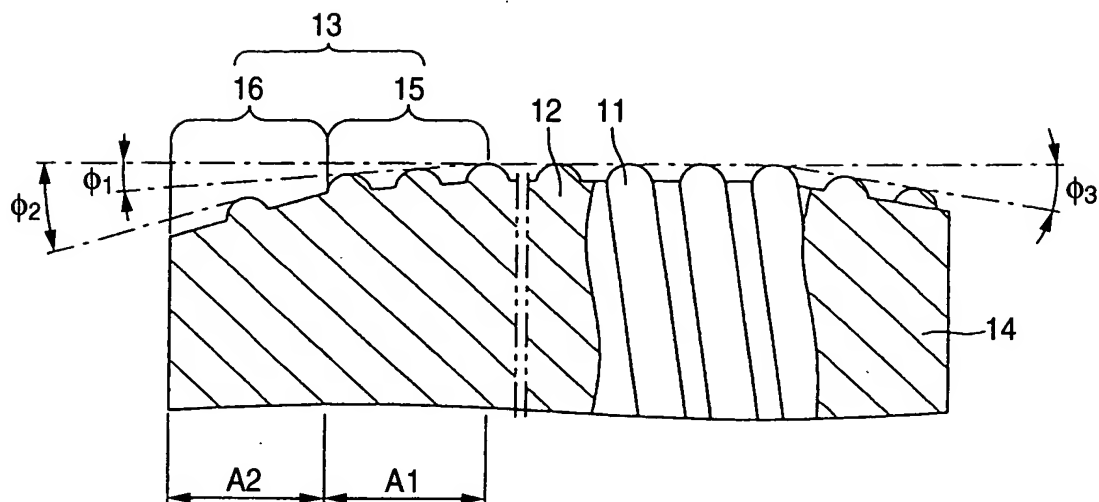


FIG. 2

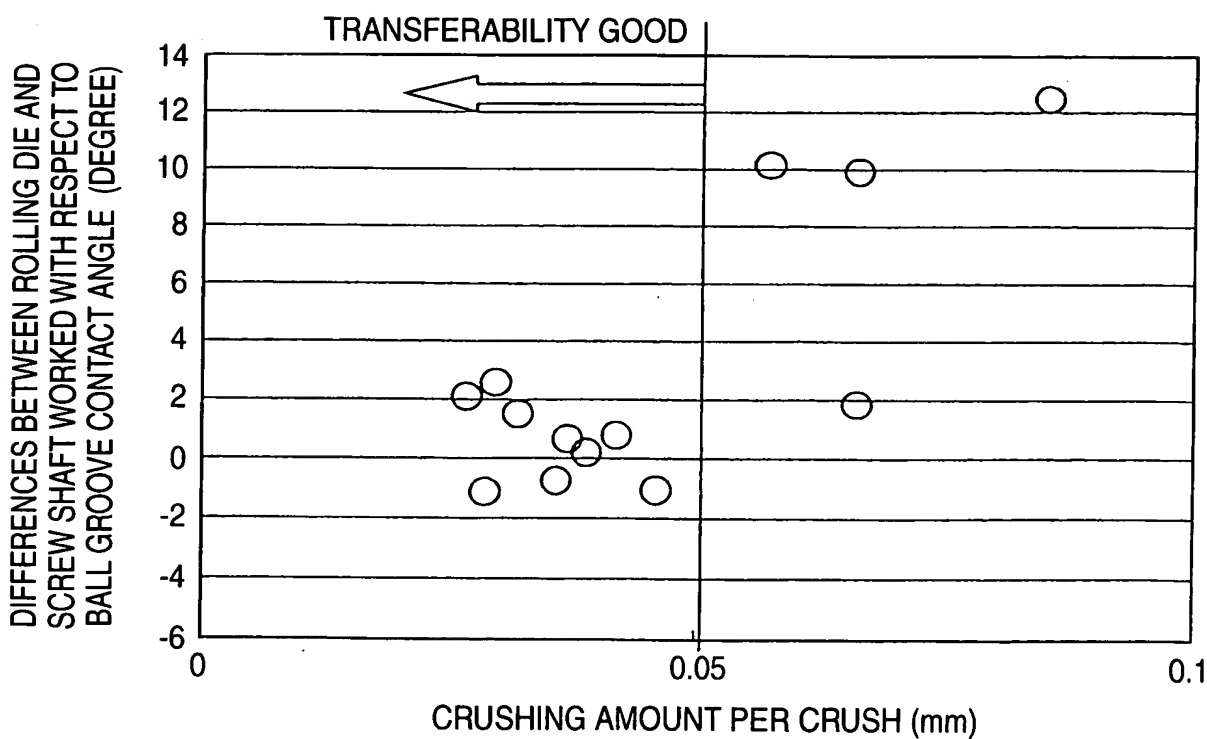


FIG. 3

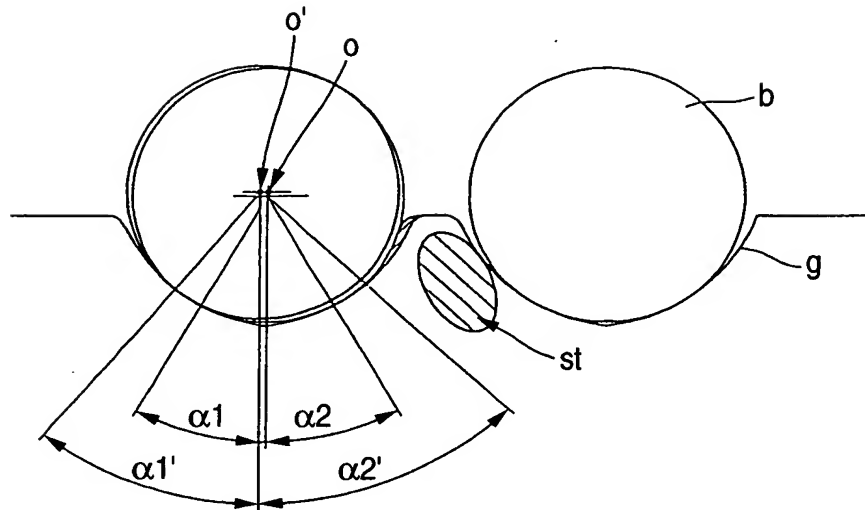


FIG. 4

	PRESENT INVENTION	RELATED ART
UNIT PRESSURE OR LOWER	0.010	0.085
CONTACT ANGLE DIFFERENCE BETWEEN ROLLING DIE AND SCREW SHAFT	3.5DEG	9DEG

FIG. 5

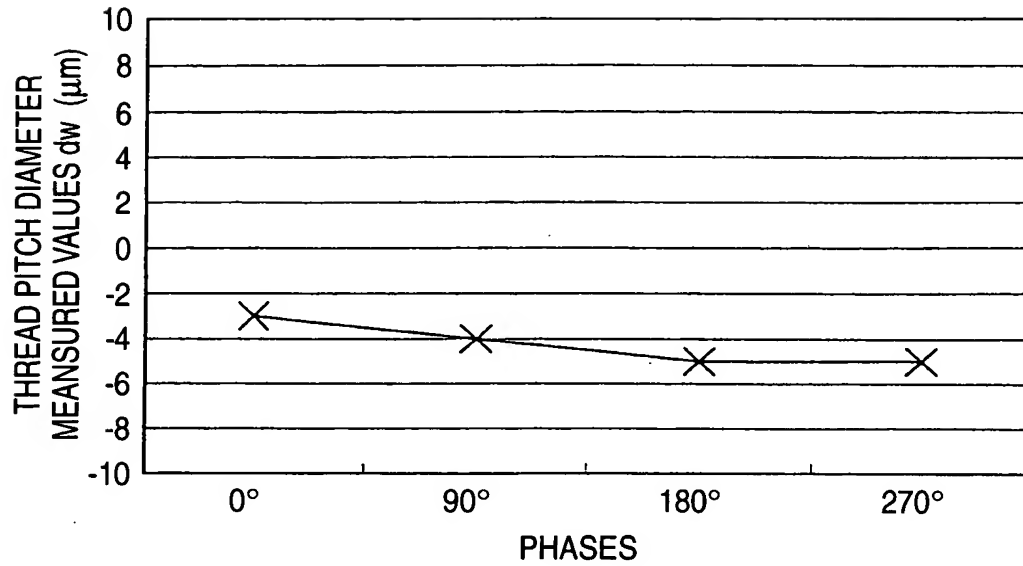


FIG. 6

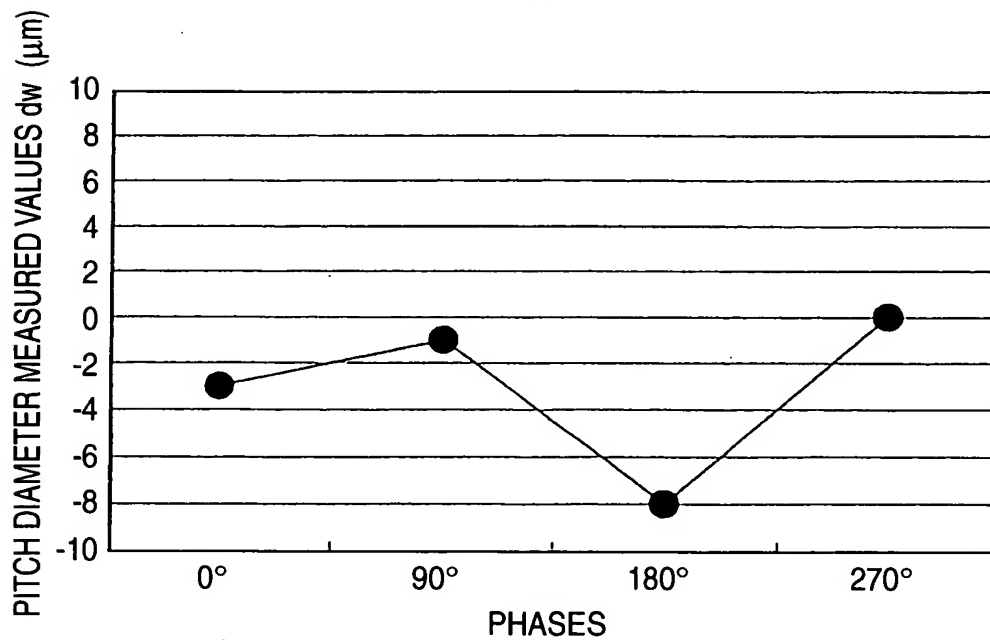


FIG. 7

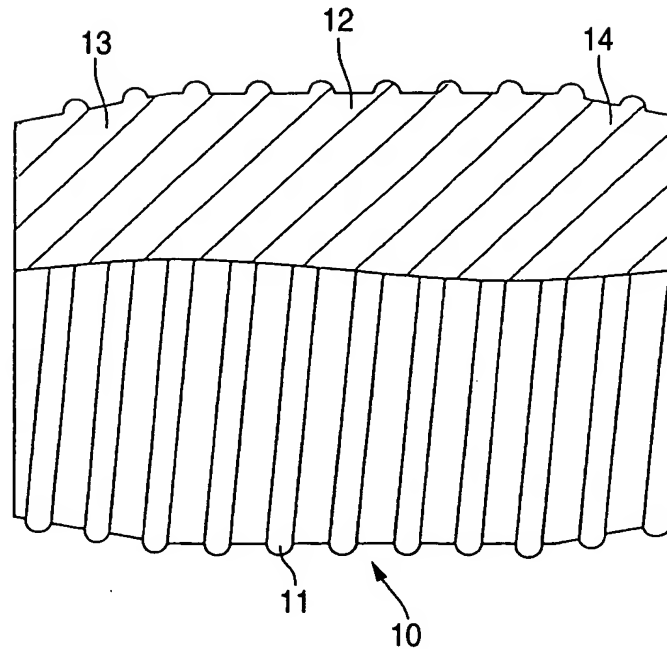


FIG. 8

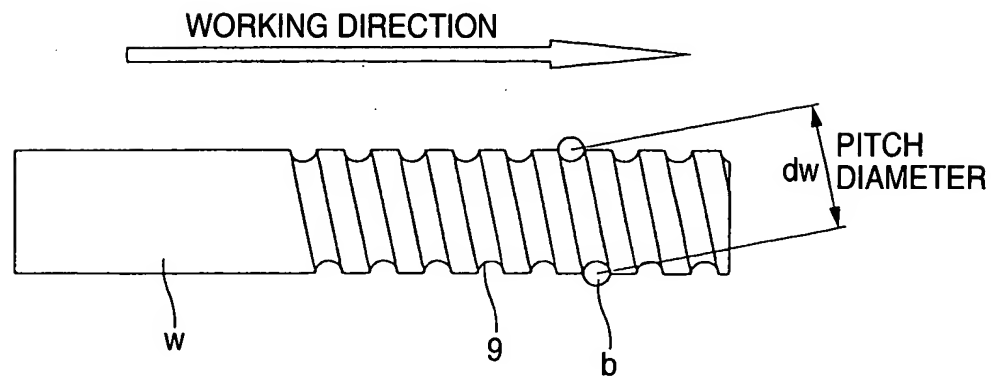


FIG. 9

